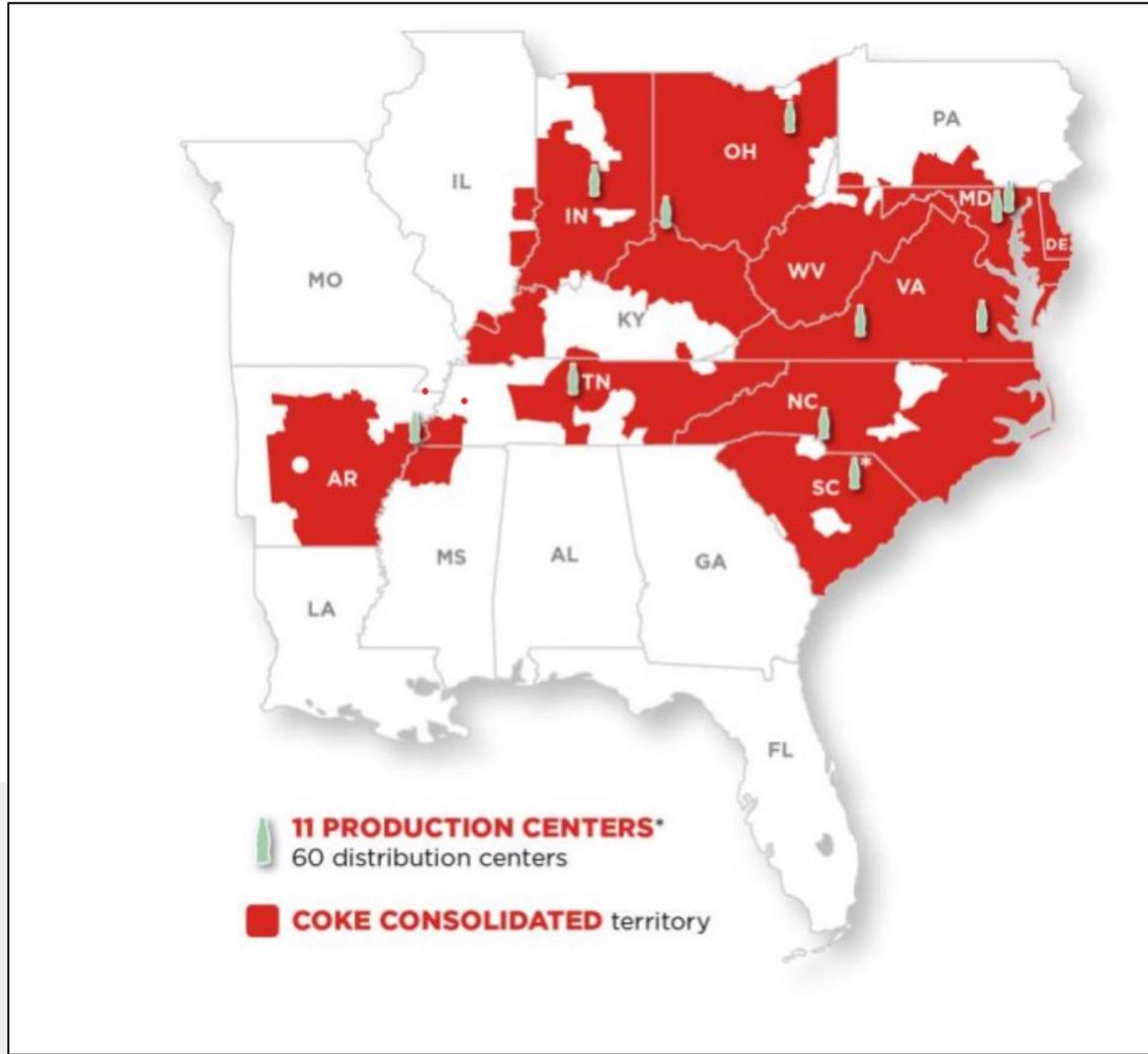




**2024
GREEN BUSINESS
INNOVATION FORUM**

Lexington, KY



WE ARE YOUR LOCAL BOTTLER

- 17,000 employees
- 14 States
- 11 Production Centers
- Over 60 facilities
- 300 Brands and Flavors
- 60M Consumer

OUR PURPOSE

TO HONOR GOD IN ALL WE DO

TO SERVE OTHERS

TO PURSUE EXCELLENCE

TO GROW PROFITABLY



SUSTAINABILITY COMMITMENT

We're championing industry-leading sustainability solutions and best practices that put our planet first.

- **Package Recycling**
- **Water Leadership**
- **Climate Protection**



PACKAGE RECYCLING

Our bottles and cans are made to be remade. We aim to lead the beverage industry with innovative ways to recover what we produce through our Refresh. Recycle. Renew. program.

How we're doing it:

- Aspiring to make 100% of our packaging recyclable or renewably sourced.
- Partnering with customers and communities to educate consumers about recycling benefits.
- Collaborating with our customers and communities to create circular economies and increase the collection and reuse of packaging.



WATER LEADERSHIP

Water is the main ingredient in the beverages we bottle. We aim to protect every drop.

How we're doing it:

- Implementing water efficiency measures at 100% of our manufacturing facilities.
- Stewarding rainwater collection while exploring and developing future uses.
- Cleaning waterways in the communities we serve across our territory.



CLIMATE PROTECTION

We aim to protect the communities we refresh by reducing emissions and energy use.

How we're doing it:

- Lowering our manufacturing energy intensity ratio by 20% by 2028 through innovative bottling, warehouse automation and LED lighting*.
- At 100% of our manufacturing facilities converting waste to energy with technology that minimizes landfill usage.
- Reducing materials and emissions by lightweighting plastic bottles and caps.

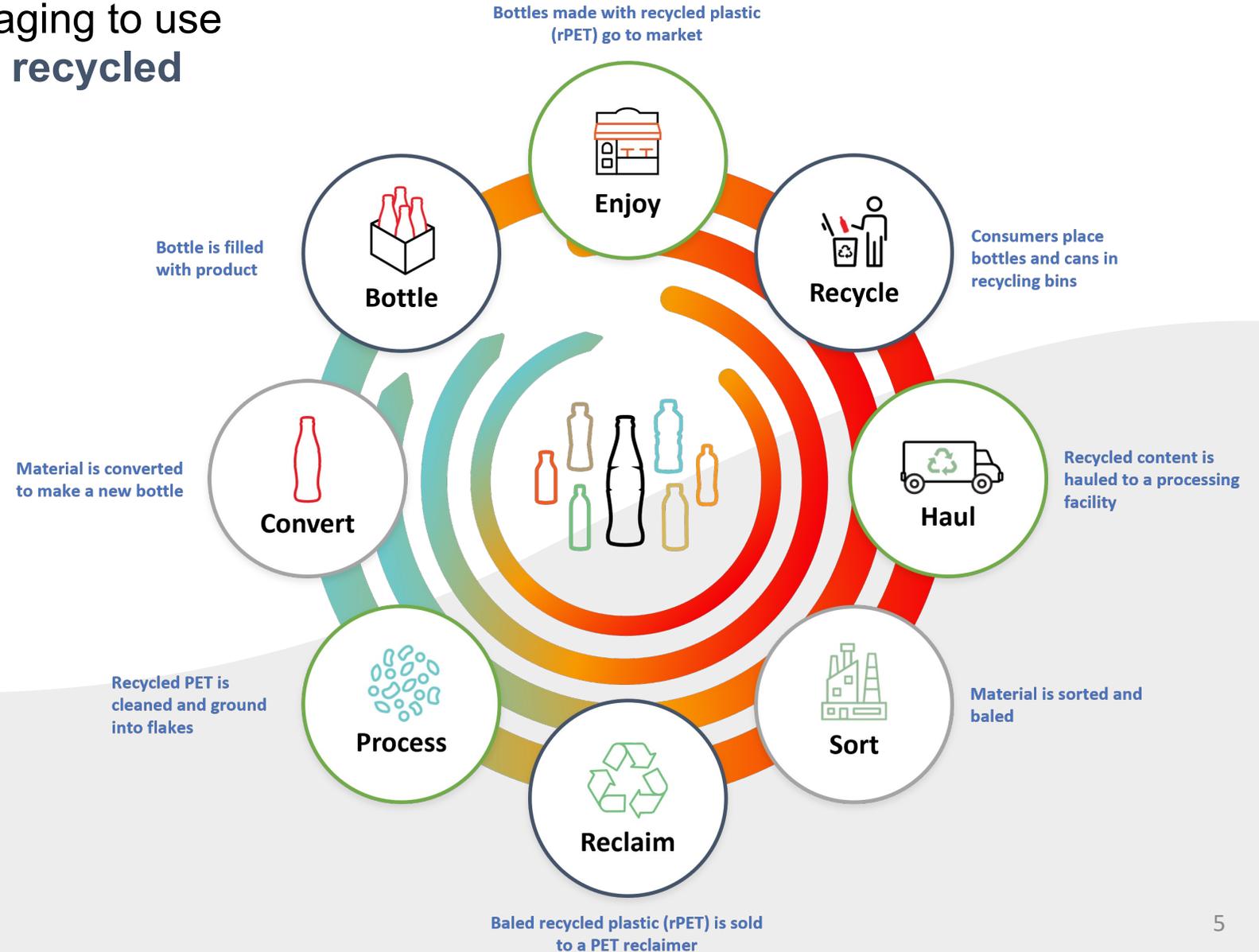


*From a 2018 baseline at all manufacturing plants.

DESIGNING FOR A CIRCULAR ECONOMY

We're reimagining our packaging to use **fewer resources** and **more recycled materials**.

Packaging design transformations help drive a circular economy for our packaging.



GREEN TO CLEAR BOTTLE TRANSITION

In 2022, **Sprite** transitioned from **green to clear** plastic, increasing the material's **likelihood to be remade** into a new bottle.

When recycled, green plastic is more often converted to single-use items. Clear plastic gives our brands the opportunity to be remade into a new bottle - taking part in the circular economy.



GREEN TO CLEAR BOTTLE TRANSITION



We're using the **power of our brands** to **educate, inspire and advance** our sustainability priorities.



Switching to clear plastic increases the amount of high quality, food-grade, recycled plastic available in the marketplace, ultimately allowing more of our brands the opportunity to use 100% recycled plastic* like Coca-Cola, which decreases carbon emissions and minimizes new plastic.

*Excludes caps and labels



Fresca, Seagram's and Mello Yello also converted from green to clear plastic.

SAME BOTTLE. LESS PLASTIC.

Over the past 10 years, we have been continuously working to reduce the weight of our bottles, going from 27g to 21g. But with our latest lightweighting initiative, we have taken an even bigger step forward by reducing the weight of our small PET bottles to 18.5g.



SAME BOTTLE. LESS PLASTIC.

Lightweighting our small PET bottle sizes from 21g to 18.5g in the U.S. and Canada is estimated to:



Reduce new plastic by the equivalent of approximately **800 million bottles** in 2025 compared to 2024.



Reduce carbon emissions by the equivalent of taking more than **17,000 cars off the road** for one year in 2025 compared to 2024.

The innovation spans 12-oz, 16.9-oz and 20-oz bottle sizes across the sparkling, Minute Maid Refreshments and Minute Maid Aguas Frescas portfolio.



**Less Material,
Smaller Carbon Footprint.**



**March
2024**

Implementation of these **lightweighted bottles** will begin in **March** and continue **throughout 2024**.

100% RECYCLED PLASTIC BOTTLES*

We are expanding our portfolio of **100% recycled plastic 20-oz bottles** (excluding caps and labels) for **Coca-Cola Trademark products nationwide this year.**

Beyond delivering America's favorite beverage, this means a reduction of new plastic, energy use, carbon emissions, and waste with each 100% recycled plastic bottle*.



*Excludes caps and labels

OUR 100% RECYCLED PLASTIC BOTTLES* CAN LIVE MANY LIVES

The national availability of 20-oz Coca-Cola Trademark bottles in 100% recycled plastic* will result in:

A reduction of
80M lbs
of new plastic used in 2024

The equivalent of nearly
2B Bottles

A reduction of more than
68K tons
of CO2 in 2024

The equivalent of taking
15K cars off the road
for one year

*Excludes caps and labels

100% recycled plastic bottles* create and sustain a circular economy for PET bottles through recycling efforts.



The circular economy is critical to ensuring that plastic waste stays out of the environment and is instead continuously recycled and reused.



In 2022, DASANI bottled water transitioned its 20oz, 1-liter and 1.5-liter bottles to 100% recycled plastic* across the U.S.



Partnering with customers and communities to educate consumers about recycling benefits and create circular economies and increase the collection and reuse of packaging.

OUR COMMITMENT TO SUSTAINABILITY

Protecting & Preserving What Matters Most

We're adopting industry-leading sustainability solutions and best practices that put our planet first.



Recycling

We aim to lead the beverage industry with innovative ways to recover what we produce through our Refresh. Recycle. Renew. program.

Large Venue Collection Events

MRF trade agreements

Litter Getter waterway trash collection

Alternative hauling/ processing programs

Rain barrel/recycling drum donations



Awards

Working together to protect our environment.

Environmental Excellence Platinum Award
Industrial Waste & Pretreatment
Virginia Water Environmental Association

VEEP Certification 2023
Virginia Environmental Excellence Program

Clemson University was honored for their green game where Consolidated provided our mobile MRF

Spectrum Center was honored for the program Consolidated put together with R3Cycle



Local Partners

Collaborating with our customers and communities to create circular economies and increase the collection and reuse of packaging.

R3Cycle/Osprey

Ohio State University/ Indiana University

Tennessee Titans/Nissan Stadium

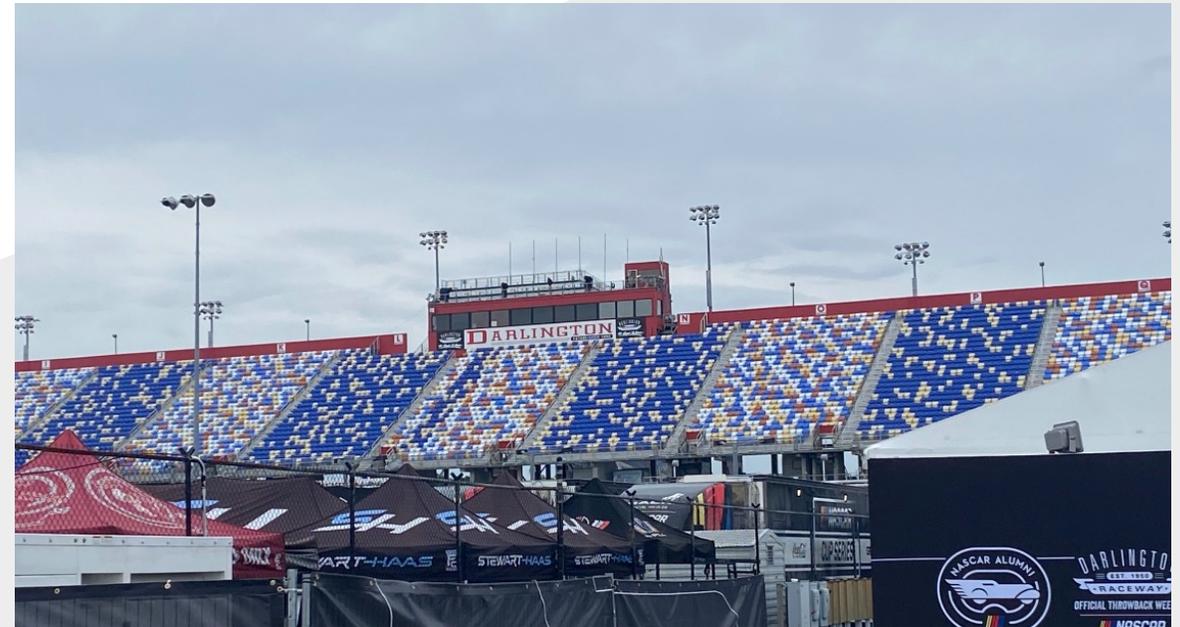
Baltimore Ravens

Spectrum Center

PARTNERING



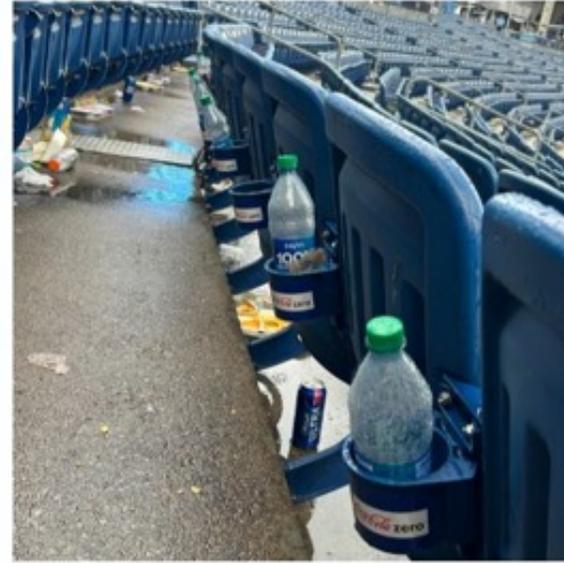
- Supporting NASCAR's goal to increase recycling at events
- Partnered with Osprey Initiatives
 - Placed and serviced recycling containers in Fan Area, Camping Grounds, and Alumni Tent
 - Collected recyclables from stands during a 3-day event (May 10-12, 2024)
 - Sorted plastic bottles and aluminum cans
 - Sent bottles to R3CYCLE
 - Collected 1,000 lbs. of bottles and cans



PARTNERING

NISSAN STADIUM

- Provided recycling containers throughout the stadium
- Partnered with Osprey Initiatives and Nissan Stadium to collect and sort bottles and cans
- Every event, including Titans games and concerts
- Sent all plastic bottles to R3CYCLE
- Placed a Smart Sort machine
- Plans for new stadium
- In 2023-24 season:
 - 107,640 plastic bottles
 - 259,741 cans





REFRESH • RECYCLE • RENEW

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